



Common Tabs & Functions

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Common Tabs & Functions

[CNC Router Operations](#)

[Other Operations - Staff Only](#)

FUNCTION	NOTES
Function 01 - Machine Properties	
Function 02 - Verify Job	
Function 03 - Machine Limits Control (Co-ordinate display)	
Function 05 - Execute M-Code	
Function 06 - Execute G-Code	
Function 09 - Abort Job	
Function 10 - Set User XY Origin"	
Function 11 - Choose Current Origin	
Function 12 - Seek Machine Origin	
Function 13 - Go to Current Origin	
Function 16 - Set Parking Position	
Function 20 - Set Material Thickness	
Function 24 - Set Tool Height of tangential knife heads	
Function 25 - Set Tool Height "	
Function 27 - Set User Z Origin	
Function 28 - Set and Plane Waste Board	
Function 30 - Edit Tools	
Function 31 - Change Active Tool	
Function 34 - Unload Spindles	
Function 35 - Set dual carriage spacing	
Function 40 - Current Job Properties	
Function 41 - Feed Speed	
Function 42 - Spindle Control	
Function 43 - Job Repeat	
Function 44 - Job Array	
Function 45 - Plunge Speed	
Function 46 - Measured Move	
Function 47 - Cut Rectangle	
Function 51 - Digitise 2D & 3D Jobs.	
Function 54 - Safety Interlock	
Function 56 - G41/G42 Compensation	
Function 58 - Multi XML ControlFunction	
Function 59 - G41/G42 Modal Preset "	
Function 822 - Setting up Tangential Knives	

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